



AeroMarine Products
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Product Data Sheet

AeroMarine Silicone Accelerator

AeroMarine Silicone Accelerator is added to any AeroMarine condensation cure silicone rubber to quickly cure material. It is not to be used with any silicones that are not 10:1 tin (condensation) cured. This special catalyst additive must be added to the regular catalyst before mixing with Part A. The following times are based on the amount of accelerator added to the regular catalyst. These figures are the ratio of accelerator to the regular catalyst, not the total mix.

- .2% by weight to catalyst gives a 20 minute pot life and 3 hour demold time
- .6% by weight to catalyst gives a 5 minute pot life and 2 hour demold time
- 1.0% by weight to catalyst gives a 3 minute pot life and 1 hour demold time

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